



# Isocrete Screedfast Flex (Green)

## Mix designs (up to 75 mm)

## Isocrete Screedfast Flex

Approx.	1:3 by vol.
Water (approx)	8 kg
0/4mm (MP) category 1 sand*	100 kg
Isocrete Screedfast Flex (Green)	25 kg

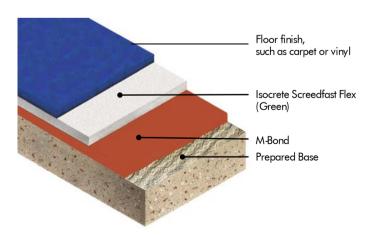
<sup>\*</sup> BS 13139:2002

## Isocrete Heavy Duty Screedfast Flex

vol.
8 kg
5 kg
5 kg
5 kg
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<sup>\*</sup> BS 13139:2002

## TYPICAL SECTION SHOWING SCREEDFAST BONDED WITH EPOXY BONDING AGENT (M-BOND)



## **Description**

Manufactured from a combination of natural and recycled raw materials and is free from Portland cement. A specially formulated polymer modified cement giving a high early strength and very rapid drying screed.

Isocrete Screedfast Flex (Green) will give a Category A screed and will dry to 75% RH in 24 hours at 20° C % 50% RH.

#### Uses

Fast track construction and refurbishment projects where the screed needs to be trafficked or overlaid quickly. Isocrete Screedfast Flex (Green) may be laid bonded, unbonded or floating (for weight saving and thermal or sound insulation) and may be used with proprietary underfloor heating systems.

Isocrete Screedfast Flex (Green) can be used as a substrate for industrial resin screeds; especially Flowfresh HF, which can be applied directly to the abraded surface without primer.

## **Benefits**

- Early traffic by following trades (3 hours)
- Can be applied on substrates up to 85% RH
- Early installation of sensitive finishes (24 hours)
- Excellent workability properties easy to use
- Low shrinkage minimises cracking
- High abrasion and impact resistance

<sup>\*\*</sup> Aggregate to BS EN 12620

Product: Isocrete Screedfast Flex (Green)
Preparatory work and application in accordance with
manufacturers instructions. Manufacturer: Flowcrete UK Ltd

## Bonded with epoxy bonding agent

Isocrete Screedfast Flex (Green) to be supplied and laid bonded with M-Bond epoxy bonding agent to a suitable sound, uncontaminated, shotblasted and vacuum cleaned in situ concrete base, in accordance with the manufacturer's instructions.

#### **Unbonded**

Isocrete Screedfast Flex (Green) to be supplied and laid unbonded on a suitably applied bituminous dpm and reinforced throughout with Isocrete PP fibres in accordance with the manufacturers instructions.

Model specifications are also available for various other screed configurations (e.g. bonded – epoxy dpm and bonding agent, floating). Please consult Flowcrete Technical Advisors.

Use epoxy bonding agent to ensure optimum drying time is achieved.

#### **Installation Service**

The installation can be carried out by any competent contractor. Obtain details of our approved contractors by contacting our customer service team or enquiring via our web site www.flowcrete.co.uk.

## **Products included in this system**

Primer: Isocrete M-Bond (Red) @~0.5 kg/m²

Or, combined primer and dpm (Isocrete M-Bond Extra)

1st coat M-Bond (Red) @~0.5 kg/m² 2st coat M-Bond Extra (Black) @~0.4 kg/m²

**Screed**: Isocrete Screedfast Flex (Green) @19 kg/m $^{\circ}$  (50 mm)

Curing (if required): polythene sheet

Detailed application instructions are available upon request.

#### Minimum screed thicknesses:

With epoxy primer	15 mm
Unbonded	50 mm
Floating screed (domestic)	65 mm
Floating screed (all other)	75 mm

For use with Flowfresh HF use heavy duty grade at minimum 30 mm to allow for anchor grooves to be cut.

#### **Technical Information**

The figures that follow are typical properties achieved in laboratory tests at  $20^\circ$  C and at 50% Relative Humidity.

Density (approx.) 1,800 -2,000 kg/m<sup>3</sup>

Impact Resistance Category A

(BS8204 Part1)

Compressive Strength >30 N/mm²

(28 days) (BS EN 13892-2)

Bond Strength >1.5 N/mm²

## **Speed of Cure**

For 50 mm screeds

	10° C	20° C
Working time	25 mins	15 mins
Light foot traffic	3 – 6 hrs	3 hrs
Full traffic	2 days	1 day
Drying time to 75% RH (BS8203)	2 days	1 day

## **Substrate Requirements**

Concrete or screed substrate should be a minimum of 25N/mm², free from laitance, dust and other contamination. The substrate should be dry to 85% RH as per BS8204 and free from rising damp and ground water pressure. When above 75% RH, or no damp proof membrane is present, use M-Bond or M-Bond Extra, enabling the immediate installation of moisture sensitive floor finishes once the screed has dried. For further details please consult our Technical Advisors.

## **Protection on Completion**

For thin screeds, warm conditions or screeds laid on an epoxy bonding agent cover with polythene sheet immediately after laying and leave for 6-10 hours before removal. Otherwise, covering is not required – giving the best conditions for the screed to dry out.

### **Residual Moisture content**

Before floor finishes are laid, the moisture content of the screed should be checked by the Main Contractor. BS8203 recommends a maximum of 75% RH prior to the installation of sensitive finishes.

Moisture in the base will impede the drying of the screed. For unbonded and floating screeds, a dpm may be specified between the base slab and the screed.

## **Important Notes**

Flowcrete's products are guaranteed against defective materials and manufacture and are sold subject to its standard Terms and Conditions of Sale, copies of which can be obtained on request.

Any suggested practices or installation specifications for the composite floor or wall system (as opposed to individual product performance specifications) included in this communication (or any other) from Flowcrete UK Ltd constitute potential options only and do not constitute nor replace professional advice in such regard. Flowcrete UK Ltd recommends any customer seek independent advice from a qualified consultant prior to reaching any decision on design, installation or otherwise.

Please consult Technical Team in own country region for specific details.

Model Specification written for Flowcrete UK Ltd.

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