TAMMSCOAT



DECORATIVE AND PROTECTIVE, WATER-BASED, ACRYLIC COATING EUCLID CHEMICAL

DESCRIPTION

TAMMSCOAT is a high build, water-based, acrylic coating used to protect and decorate sound masonry and concrete walls. **TAMMSCOAT** is available in a multitude of colours in either a smooth or fine (sanded) finish.

PRIMARY APPLICATIONS

- Exterior and interior above grade walls
- Concrete
- Concrete masonry units

- Brick
- Stone
- Stucco

FEATURES / BENEFITS

- · Repels water
- Excellent adhesion
- Protects from carbonation
- Outstanding colour retention
- Highly durable

- Breathable
- Freeze-thaw stable
- · Custom and standard colours & textures
- Can contribute to LEED points

TECHNICAL INFORMATION

Material Properties at 24°C			Weatherometer ASTM G 26	
FINI	E	SMOOTH	6000 hrs No crazing, cracking, chipping or flaking	
Weight/kg/m ² 5.7	±0.23	5.2 ± 0.23	Carbon Dioxide Diffusion	
VOC Content< 50 g/L		< 50 g/L	Diffusion coefficient1.1 x 10-6cm² sec-1	
Viscosity118	to 125 ku	98 to 105 ku	Diffusion resistance coefficient155,900	
Solids by weight65 to 68%		55 to 60%	Klopfer criteriapasses	
			Freeze Thaw Durability ASTM C 666	
Test Method	CRITERIO	N RESULTS	300 cycles100.9%	
Water Perm ASTM E 514			Scaling Resistance ASTM 672 25 cycles	
Dampness shows	10 mins	none	Visual Rating0	
First water shows	12 mins	none	Scaling Massnone	
Back of wall @ 4 hours75% none		none	Salt Spray Resistance ASTM B117 2,000 hrs 5% solution	
			no adhesion loss@ $24^{\circ}C \pm -17^{\circ}C$	
Wind Driven Rain Resistance TT-C 555B			Fed Test 141, Method 6271 Fungus Growth	
RatingE (excellent)			28 daysnone	
Water Vapor Trans ASTM E 96			Impact Resistance ASTM D 2794no chipping	
20 mils film	1	2 to 14 perms	Flexibility Test	
Abrasion Resistance ASTM C 4180 mils abraded			Mandrel 25mmNo chipping or breaking	

Appearance: TAMMSCOAT is available in standard colours and tint bases for universal colorant systems. FINE or SMOOTH texture finish is standard. Custom colours are available with minimum quantity orders. Contact your local Euclid Chemical representative for further information.

PACKAGING

TAMMSCOAT is packaged in 18.9 L pails and 55 gal 208.2 L drums.

SHELF LIFE

2 years in original, unopened package.

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COVERAGE

TAMMSCOAT SMOOTH	1st Coat	2nd Coat
Porous Surfaces	1.96 to 2.45 m ² /L	1.96 to 2.45 m ² /L
Smooth Surfaces	1.96 to 2.94 m ² /L	2.45 to 3.19 m ² /L
TAMMSCOAT FINE		
Porous Surfaces	1.23 to 1.60 m ² /L	1.47 to 1.84 m ² /L
Smooth Surfaces	1.84 to 2.45 m ² /L	2.09 to 2.70 m ² /L
TAMMS H/P PRIMER		
Porous Surfaces	2.45 to 3.68 m ² /L	
Smooth Surfaces	4.91 to 5.33 m ² /L	
TAMMS MASONRY PRIMER	0.98 to 1.96 m ² /L	

Note: TAMMSCOAT coverage rates are approximate and are for estimating purposes only. Surface temperature, porosity, and texture will determine actual material requirements. Apply samples to all surfaces to be coated. Obtain approval of Architect or Owner for the color, finish, water repellency, and coverage before proceeding with work.

DIRECTIONS FOR USE

Surface Preparation: Cure new concrete and masonry surfaces for 28 days. Surface must be structurally sound, clean, dry, and free of dust, dirt, oil, peeling paint, curing and form release compounds, and other contaminants. Provide an absorptive surface on smooth pre-cast, formed concrete and other substrates by abrading the surface. Surface profile should be equal to CSP 1 to 2 in accordance with ICRI Guideline 310.2. Defective concrete should be removed and patched using compatible restoration products.

Priming: For concrete and masonry, especially in hot, windy conditions, priming with TAMMS H/P Primer is recommended. For highly porous concrete block, priming with TAMMS MASONRY PRIMER is recommended.

Mixing: TAMMSCOAT should be mechanically mixed using a low speed 19mm drill with a mixing paddle. Mix thoroughly to a uniform, smooth consistency. Do not aerate the mix.

Application: Spray TAMMSCOAT FINE using heavy duty spray equipment capable of spraying ceiling texture, plaster or cementitious coatings. To spray TAMMSCOAT SMOOTH, use airless spray equipment with a 0.64 to 0.89 mm orifice size spray tip. Spray **TAMMSCOAT** using a "cross coat" technique (horizontal pass followed by a vertical pass). Avoid applying to excess, which can cause the product to run down the wall or puddle. Backrolling is recommended during application of the first coat. The second coat can be sprayed after the first coat is dry, approximately 12 to 24 hours. Do not backroll during the second coat. For hand application, use brushes and 38.1 mm nap rollers designed for latex paint. Dampen the brushes or rollers with clean water before use. When using rollers, uniform millage is achieved by rolling **TAMMSCOAT** in one direction only.

CLEAN UP

Clean tools and application equipment immediately after use with soap and hot water. Clean overspray or drips while still wet with soap and hot water. Dried material may require strong solvents or mechanical abrasion for removal.

PRECAUTIONS / LIMITATIONS

- Store at temperatures between 10°C to 32°C.
- · Protect from freezing.
- Do not thin or dilute TAMMSCOAT.
- Do not apply **TAMMSCOAT** if rain is expected within 8 hours.
- · Do not apply over frost filled surfaces.
- Do not apply if surface and ambient temperatures are below 7°C or above 32°C.
- Do not apply to non-absorbent materials such as glass, metal, glazed brick or glazed tile.
- Not for use on traffic bearing surfaces.
- Use HP PRIMER as a prime coat on very porous surfaces or in hot, windy conditions.
- In all cases, consult the Safety Data Sheet before use.

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